

S431 OEM

Pitot Tube Compressor Flow Meter

Inline





SMARTPHONE ANDROID APP For remote

configuration



ACCURATE RESULTS Very fast response time



NO MECHANICAL **WEAR PARTS**

Withstands high temperatures and vibrations



EASY PROCESS MONITORING

Effective and inexpensive measurements



TOTAL FLOW High accuracy measurements



EASY AND FLEXIBLE INSTALLATION

Fits pipe sizes from DN50 up to DN900



Benefits

- Measures the air flow directly inside or at the outlet of the compressor
- The robust design makes it withstand high temperatures and vibrations
- Built in Auto-Calibration removes any temperature or aging drifts and provides long term stable measurements
- Convenient setup and maintenance through the wireless connected smartphone app
- Easy installation on a welding nipple

Features at a glance

- Flow, pressure, temperature measurement at compressor discharge
- · Measures wet and high temperature air
- Calculates total consumption
- No straight pipe requirements
- · Easy installation on welding nipple
- Robust design for harsh environment: ambient temperatures up to 90 °C, vibration proofed
- No mechanical wear parts
- One sensor for DN50 ... DN900
- Auto-calibration: sensor adjust itself regularly
- User calibration through mobile app at compressor test stand
- Analogue and pulse output or Modbus/RTU

Easy Sensor Exchange

Sensor installation and removal on a welding nipple.

Installation Removal



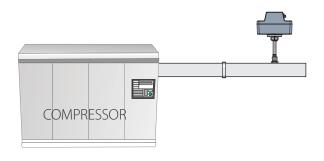


Installation Options





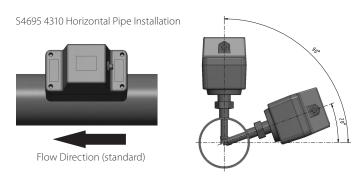
2 Sensor Installation outside of the compressor



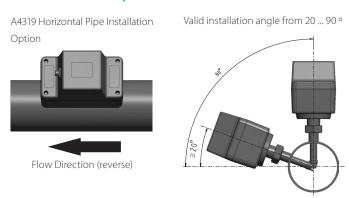
Dimensions



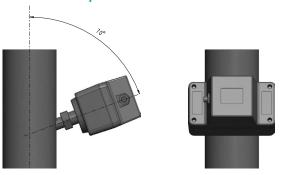
Horizontal Pipe Installation - S695 4310



Horizontal Pipe Installation - A4319



Vertical Pipe Installation - S695 4311

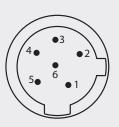


Mobile App

Mobile phone app for settings, calibration in test system and online readings.



Connection



6-pole M12 cable with open ends included

Output Version	Analog Version	Modbus Version	Wire colour
Pin 1	- _{isolated}	$GND_{\scriptscriptstyleM}$	blue
Pin 2	-VB	-VB	white
Pin 3	+VB	+VB	red
Pin 4	SW	D+	yellow
Pin 5	SW	D-	green
Pin 6	+I _{isolated}	N/A	black

Welding nipples for all pipe sizes



Technical Data

Measurement	
Flow	
Accuracy	1.5 % o.RDG ±0.3 % FS
Selectable units	
Volumetric Flow:	m³/h, m³/min, l/min, l/s, cfm
Mass Flow:	kg/h, kg/min, kg/s, t/h, lb/h
Actual Velocity:	m/s, ft/min
Measuring range	see table below
Repeatability	0.5 % o.RDG
Sensor	Differential pressure sensor with pitot tube
Sampling rate	3/sec
Turndown ratio	10:1
Response time (t90)	2 sec
Consumption	
Selectable units	m³, ft³, t, lb, l, kg
Pressure	
Accuracy	0.5 % FS
Selectable units	bar, psi, kPa, MPa
Measuring range	0 1.6 MPa(g)
Sensor	Piezzo resistive sensor
Temperature	
Accuracy	0.5 ℃
Selectable units	°C, °F
Measuring range	-40 +120 °C
Sensor	Pt1000
Reference conditions	
Selectable conditions	20 °C 1000 mbar (ISO1217) 0 °C 1013 mbar (DIN1343) freely adjustable

Signal / Interface & Supply			
Analog output			
Signal	4 20 mA, isolated		
Scaling	0 max flow		
Load	250R		
Update rate	1/sec		
Pulse output			
Signal	Max 30 V, 200 mA		
Scaling	1 pulse per consumption unit		
Fieldbus			
Protocol	Modbus/RTU		
Supply			
Voltage supply	21 27 VDC		
Current consumption	150 mA (1.5 A peak for 3 sec)		

Configuration	
Wireless	S4C-FS App for mobile phones
Material	
Process connection	Stainless steel 1.4404 (SUS 316L)
Housing	PC + ABS
Sensor	Stainless steel 1.4404 (SUS 316L)
Miscellaneous	
Electrical connection	1 x M12 (6 pole)
Protection class	IP65
Approvals	CE, RoHS, FCC
Process connection	M32 x 1.5 welding nipple
Weight	1.4 kg
Operating conditions	
Medium	Wet/dry air, other gases
Medium quality	non corrosive
Medium temperature	-20 +120 °C

no requirements

0 ... 1.6 MPa(g)

-20 ... +85 °C

< 95 % rH

-30 ... 70 °C

-30 ... 70 °C

>=DN50

Flow Ranges

Pipe sizes

Medium humidity

Operating pressure

Ambient humidity

Storage temperature

Transport temperature

Ambient temperature

General data

Tube		Volumetric Flow					
Inch	mm	m	³/h	m³/ı	min	cf	fm
		Min	Max	Min	Max	Min	Max
2"	53.1	121	1,298	2.0	21.6	71	764
21/2"	68.9	206	2,218	3.4	37	121	1,305
3″	80.9	287	3,084	4.8	51	169	1,815
4"	100	443	4,760	7.4	79	261	2,802
5"	125	697	7,500	11.6	125	410	4,414
6"	150	1,009	10,853	16.8	181	594	6,387
8"	200	1,812	19,482	30.2	325	1,066	11,465
10"	250	2,833	30,465	47.2	508	1,667	17,929
12"	300	4,079	43,870	68	731	2,401	25,818

The flow is calculated based on medium conditions of air, 6 bar(g), 70 $^{\circ}$ C, and 90% humidity. For other gas and condition please download Flow Range software from www.suto-itec.com

Stated measuring ranges under following conditions:

- Standard flow in air
- Reference pressure: 1000 mbar
- Reference Temperature: +20 °C

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Ordering

Please use the following tables to assist in placing your order with our sales staff.

S431 OEM Pitot Tube Compressor Flow Meter		
Order No.	Description	
S695 4310	S431-OEM, Pitot Tube Compressor Flow Meter for horizontal pipe installation, flow direction standard	
A4319	Horizontal pipe installation, flow direction reverse	
S695 4311	S431-OEM, Pitot Tube Compressor Flow Meter for vertical pipe installation, flow direction down to up	
Output Options		
A4314	Analogue/Pulse output	
A4315	Modbus/RTU	

Accessori	es es
Order No.	Description
A4310	Welding nipple DN50 DN80 for horizontal pipe installation
A4311	Welding nipple DN100 DN900 for horizontal pipe installation
A4312	Welding nipple DN50 DN80 for vertical pipe installation
A4313	Welding nipple DN100 DN900 for vertical pipe installation
R200 4310	Re-calibration S431 (in batches of 5 units, price per unit)
A695 4310	Welding fixture DN50 DN80 for horizontal pipe installation
A695 4311	Welding fixture DN100 DN900 for horizontal pipe installation
A695 4312	Welding fixture DN50 DN80 for vertical pipe installation
A695 4313	Welding fixture DN100 DN900 for vertical pipe installation

Welding Fixtures



For welding the installation nipple on the pipe, we offer a welding fixture to ensure a proper positioning.

